

MC34060A MC33060A

Precision SWITCHMODE™ Pulse Width Modulator Control Circuit

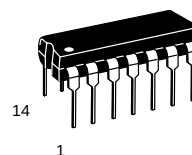
The MC34060A is a low cost fixed frequency, pulse width modulation control circuit designed primarily for single-ended SWITCHMODE power supply control.

The MC34060A is specified over the commercial operating temperature range of 0° to +70°C, and the MC33060A is specified over an automotive temperature range of -40° to +85°C.

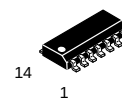
- Complete Pulse Width Modulation Control Circuitry
- On-Chip Oscillator with Master or Slave Operation
- On-Chip Error Amplifiers
- On-Chip 5.0 V Reference, 1.5% Accuracy
- Adjustable Dead-Time Control
- Uncommitted Output Transistor Rated to 200 mA Source or Sink
- Undervoltage Lockout

PRECISION SWITCHMODE PULSE WIDTH MODULATOR CONTROL CIRCUIT

SEMICONDUCTOR TECHNICAL DATA

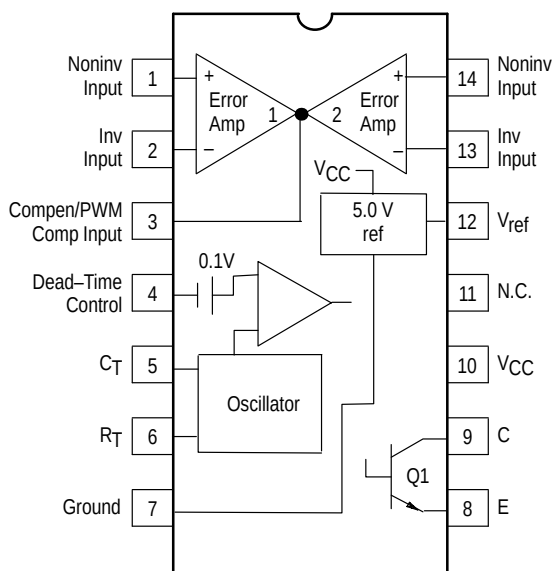


P SUFFIX
PLASTIC PACKAGE
CASE 646



D SUFFIX
PLASTIC PACKAGE
CASE 751A
(SO-14)

PIN CONNECTIONS



(Top View)

ORDERING INFORMATION

Device	Operating Temperature Range	Package
MC34060AD	$T_A = 0^\circ \text{ to } +70^\circ \text{C}$	SO-14
MC34060AP		Plastic DIP
MC33060AD	$T_A = -40^\circ \text{ to } +85^\circ \text{C}$	SO-14
MC33060AP		Plastic DIP

MC34060A MC33060A

MAXIMUM RATINGS (Full operating ambient temperature range applies, unless otherwise noted.)

Rating	Symbol	Value	Unit
Power Supply Voltage	V_{CC}	42	V
Collector Output Voltage	V_C	42	V
Collector Output Current (Note 1)	I_C	500	mA
Amplifier Input Voltage Range	V_{in}	−0.3 to +42	V
Power Dissipation @ $T_A \leq 45^\circ\text{C}$	P_D	1000	mW
Operating Junction Temperature	T_J	125	$^\circ\text{C}$
Storage Temperature Range	T_{stg}	−55 to +125	$^\circ\text{C}$
Operating Ambient Temperature Range For MC34060A For MC33060A	T_A	0 to +70 −40 to +85	$^\circ\text{C}$

NOTES: 1. Maximum thermal limits must be observed.

THERMAL CHARACTERISTICS

Characteristics	Symbol	P Suffix Package	D Suffix Package	Unit
Thermal Resistance, Junction-to-Ambient	$R_{\theta JA}$	80	120	$^\circ\text{C}/\text{W}$
Derating Ambient Temperature	T_A	45	45	$^\circ\text{C}$

RECOMMENDED OPERATING CONDITIONS

Condition/Value	Symbol	Min	Typ	Max	Unit
Power Supply Voltage	V_{CC}	7.0	15	40	V
Collector Output Voltage	V_C	−	30	40	V
Collector Output Current	I_C	−	−	200	mA
Amplifier Input Voltage	V_{in}	−0.3	−	$V_{CC} - 2$	V
Current Into Feedback Terminal	I_{fb}	−	−	0.3	mA
Reference Output Current	I_{ref}	−	−	10	mA
Timing Resistor	R_T	1.8	47	500	$k\Omega$
Timing Capacitor	C_T	0.00047	0.001	10	μF
Oscillator Frequency	f_{osc}	1.0	25	200	kHz
PWM Input Voltage (Pins 3 and 4)	−	−0.3	−	5.3	V

ELECTRICAL CHARACTERISTICS ($V_{CC} = 15\text{ V}$, $C_T = 0.01\text{ }\mu\text{F}$, $R_T = 12\text{ k}\Omega$, unless otherwise noted. For typical values $T_A = 25^\circ\text{C}$, for min/max values T_A is the operating ambient temperature range that applies, unless otherwise noted.)

Characteristics	Symbol	Min	Typ	Max	Unit
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REFERENCE SECTION

Reference Voltage ($I_O = 1.0\text{ mA}$, $T_A = 25^\circ\text{C}$) $T_A = T_{low}$ to T_{high} – MC34060A – MC33060A	V_{ref}	4.925 4.9 4.85	5.0 – –	5.075 5.1 5.1	V
Line Regulation ($V_{CC} = 7.0\text{ V}$ to 40 V , $I_O = 10\text{ mA}$)	Reg_{line}	−	2.0	25	mV
Load Regulation ($I_O = 1.0\text{ mA}$ to 10 mA)	Reg_{load}	−	2.0	15	mV
Short Circuit Output Current ($V_{ref} = 0\text{ V}$)	I_{SC}	15	35	75	mA

MC34060A MC33060A

ELECTRICAL CHARACTERISTICS ($V_{CC} = 15\text{ V}$, $C_T = 0.01\text{ }\mu\text{F}$, $R_T = 12\text{ k}\Omega$, unless otherwise noted. For typical values $T_A = 25^\circ\text{C}$, for min/max values T_A is the operating ambient temperature range that applies, unless otherwise noted.)

Characteristics	Symbol	Min	Typ	Max	Unit
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OUTPUT SECTION

Collector Off-State Current ($V_{CC} = 40\text{ V}$, $V_{CE} = 40\text{ V}$)	$I_{C(off)}$	–	2.0	100	μA
Emitter Off-State Current ($V_{CC} = 40\text{ V}$, $V_{CE} = 40\text{ V}$, $V_E = 0\text{ V}$)	$I_{E(off)}$	–	–	–100	μA
Collector–Emitter Saturation Voltage (Note 2) Common–Emitter ($V_E = 0\text{ V}$, $I_C = 200\text{ mA}$) Emitter–Follower ($V_C = 15\text{ V}$, $I_E = -200\text{ mA}$)	$V_{sat(C)}$ $V_{sat(E)}$	– –	1.1 1.5	1.5 2.5	V
Output Voltage Rise Time ($T_A = 25^\circ\text{C}$) Common–Emitter (See Figure 12) Emitter–Follower (See Figure 13)	t_r	– –	100 100	200 200	ns
Output Voltage Fall Time ($T_A = 25^\circ\text{C}$) Common–Emitter (See Figure 12) Emitter–Follower (See Figure 13)	t_f	– –	40 40	100 100	ns

ERROR AMPLIFIER SECTION

Input Offset Voltage ($V_{O[Pin\ 3]} = 2.5\text{ V}$)	V_{IO}	–	2.0	10	mV
Input Offset Current ($V_{C[Pin\ 3]} = 2.5\text{ V}$)	I_{IO}	–	5.0	250	nA
Input Bias current ($V_{O[Pin\ 3]} = 2.5\text{ V}$)	I_{IB}	–	–0.1	–2.0	μA
Input Common Mode Voltage Range ($V_{CC} = 40\text{ V}$)	V_{ICR}	0 to $V_{CC}-2.0$	–	–	V
Inverting Input Voltage Range	$V_{IR(INV)}$	–0.3 to $V_{CC}-2.0$	–	–	V
Open–Loop Voltage Gain ($\Delta V_O = 3.0\text{ V}$, $V_O = 0.5\text{ V}$ to 3.5 V , $R_L = 2.0\text{ k}\Omega$)	A_{VOL}	70	95	–	dB
Unity–Gain Crossover Frequency ($V_O = 0.5\text{ V}$ to 3.5 V , $R_L = 2.0\text{ k}\Omega$)	f_c	–	600	–	kHz
Phase Margin at Unity–Gain ($V_O = 0.5\text{ V}$ to 3.5 V , $R_L = 2.0\text{ k}\Omega$)	ϕ_m	–	65	–	deg.
Common Mode Rejection Ratio ($V_{CC} = 40\text{ V}$, $V_{in} = 0\text{ V}$ to 38 V)	CMRR	65	90	–	dB
Power Supply Rejection Ratio ($\Delta V_{CC} = 33\text{ V}$, $V_O = 2.5\text{ V}$, $R_L = 2.0\text{ k}\Omega$)	PSRR	–	100	–	dB
Output Sink Current ($V_{O[Pin\ 3]} = 0.7\text{ V}$)	I_{O-}	0.3	0.7	–	mA
Output Source Current ($V_{O[Pin\ 3]} = 3.5\text{ V}$)	I_{O+}	–2.0	–4.0	–	mA

NOTES: 2. Low duty cycle techniques are used during test to maintain junction temperature as close to ambient temperatures as possible.

$T_{low} = -40^\circ\text{C}$ for MC33060A
= 0°C for MC34060A

$T_{high} = +85^\circ\text{C}$ for MC33060A
= $+70^\circ\text{C}$ for MC34060A

MC34060A MC33060A

ELECTRICAL CHARACTERISTICS ($V_{CC} = 15\text{ V}$, $C_T = 0.01\text{ }\mu\text{F}$, $R_T = 12\text{ k}\Omega$, unless otherwise noted. For typical values $T_A = 25^\circ\text{C}$, for min/max values T_A is the operating ambient temperature range that applies, unless otherwise noted.)

Characteristics	Symbol	Min	Typ	Max	Unit
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PWM COMPARATOR SECTION (Test circuit Figure 11)

Input Threshold Voltage (Zero Duty Cycle)	V_{TH}	–	3.5	4.5	V
Input Sink Current ($V_{[Pin\ 3]} = 0.7\text{ V}$)	I_I	0.3	0.7	–	mA

DEAD-TIME CONTROL SECTION (Test circuit Figure 11)

Input Bias Current (Pin 4) ($V_{in} = 0\text{ V}$ to 5.25 V)	$I_{IB(DT)}$	–	–1.0	–10	μA
Maximum Output Duty Cycle ($V_{in} = 0\text{ V}$, $C_T = 0.01\text{ }\mu\text{F}$, $R_T = 12\text{ k}\Omega$) ($V_{in} = 0\text{ V}$, $C_T = 0.001\text{ }\mu\text{F}$, $R_T = 47\text{ k}\Omega$)	DC_{max}	90 –	96 92	100 –	%
Input Threshold Voltage (Pin 4) (Zero Duty Cycle) (Maximum Duty Cycle)	V_{TH}	– 0	2.8 –	3.3 –	V

OSCILLATOR SECTION

Frequency ($C_T = 0.01\text{ }\mu\text{F}$, $R_T = 12\text{ k}\Omega$, $T_A = 25^\circ\text{C}$) $T_A = T_{low}$ to T_{high} – MC34060A – MC33060A ($C_T = 0.001\text{ }\mu\text{F}$, $R_T = 47\text{ k}\Omega$)	f_{osc}	9.7 9.5 9.0 –	10.5 – – 25	11.3 11.5 11.5 –	kHz
Standard Deviation of Frequency* ($C_T = 0.001\text{ }\mu\text{F}$, $R_T = 47\text{ k}\Omega$)	σf_{osc}	–	1.5	–	%
Frequency Change with Voltage ($V_{CC} = 7.0\text{ V}$ to 40 V)	$\Delta f_{osc}(\Delta V)$	–	0.5	2.0	%
Frequency Change with Temperature ($\Delta T_A = T_{low}$ to T_{high}) ($C_T = 0.01\text{ }\mu\text{F}$, $R_T = 12\text{ k}\Omega$)	$\Delta f_{osc}(\Delta T)$	– –	4.0 –	– –	%

UNDERVOLTAGE LOCKOUT SECTION

Turn-On Threshold (V_{CC} increasing, $I_{ref} = 1.0\text{ mA}$)	V_{th}	4.0	4.7	5.5	V
Hysteresis	V_H	50	150	300	mV

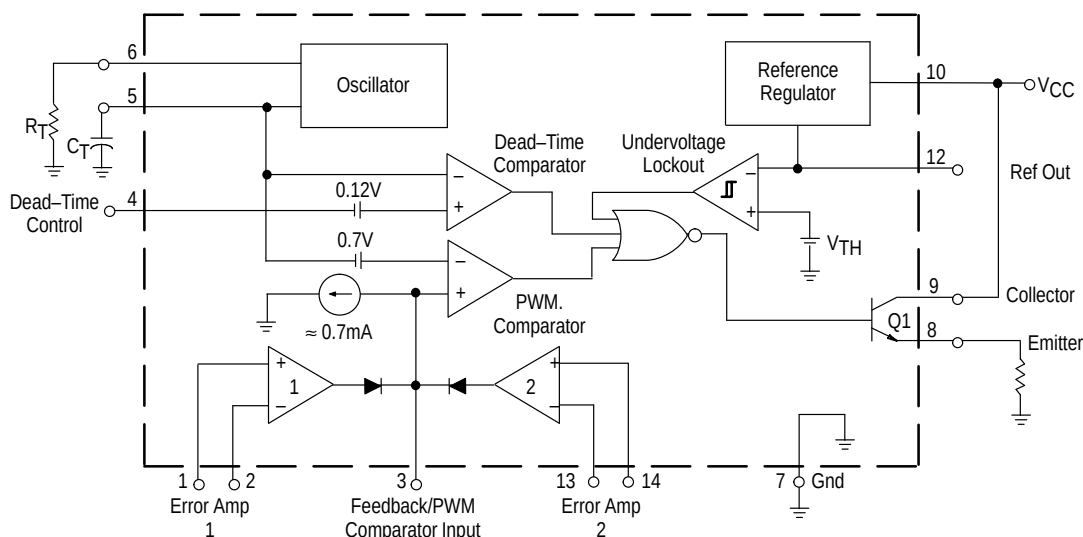
TOTAL DEVICE

Standby Supply Current (Pin 6 at V_{ref} , all other inputs and outputs open) ($V_{CC} = 15\text{ V}$) ($V_{CC} = 40\text{ V}$)	I_{CC}	– –	5.5 7.0	10 15	mA
Average Supply Current ($V_{[Pin\ 4]} = 2.0\text{ V}$, $C_T = 0.001\text{ }\mu\text{F}$, $R_T = 47\text{ k}\Omega$). See Figure 11.	I_S	–	7.0	–	mA

*Standard deviation is a measure of the statistical distribution about the mean as derived from the formula; $\sigma = \sqrt{\frac{\sum_{n=1}^N (x_n - \bar{x})^2}{N-1}}$

MC34060A MC33060A

Figure 1. Block Diagram



This device contains 46 active transistors.

Description

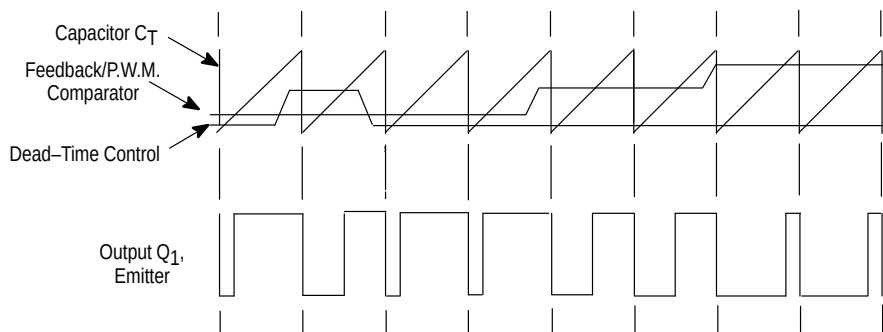
The MC34060A is a fixed-frequency pulse width modulation control circuit, incorporating the primary building blocks required for the control of a switching power supply (see Figure 1). An internal-linear sawtooth oscillator is frequency-programmable by two external components, R_T and C_T . The approximate oscillator frequency is determined by:

$$f_{osc} \cong \frac{1.2}{R_T \cdot C_T}$$

For more information refer to Figure 3.

Output pulse width modulation is accomplished by comparison of the positive sawtooth waveform across capacitor C_T to either of two control signals. The output is enabled only during that portion of time when the sawtooth voltage is greater than the control signals. Therefore, an increase in control-signal amplitude causes a corresponding linear decrease of output pulse width. (Refer to the Timing Diagram shown in Figure 2.)

Figure 2. Timing Diagram



APPLICATIONS INFORMATION

The control signals are external inputs that can be fed into the dead-time control, the error amplifier inputs, or the feed-back input. The dead-time control comparator has an effective 120 mV input offset which limits the minimum output dead time to approximately the first 4% of the sawtooth-cycle time. This would result in a maximum duty cycle of 96%. Additional dead time may be imposed on the output by setting the dead time-control input to a fixed voltage, ranging between 0 V to 3.3 V.

The pulse width modulator comparator provides a means for the error amplifiers to adjust the output pulse width from the maximum percent on-time, established by the dead time control input, down to zero, as the voltage at the feedback pin

varies from 0.5 V to 3.5 V. Both error amplifiers have a common mode input range from -0.3 V to ($V_{CC} - 2.0$ V), and may be used to sense power supply output voltage and current. The error-amplifier outputs are active high and are ORed together at the noninverting input of the pulse-width modulator comparator. With this configuration, the amplifier that demands minimum output on time, dominates control of the loop.

The MC34060A has an internal 5.0 V reference capable of sourcing up to 10 mA of load currents for external bias circuits. The reference has an internal accuracy of $\pm 5\%$ with a typical thermal drift of less than 50 mV over an operating temperature range of 0° to +70°C.

Figure 3. Oscillator Frequency versus Timing Resistance

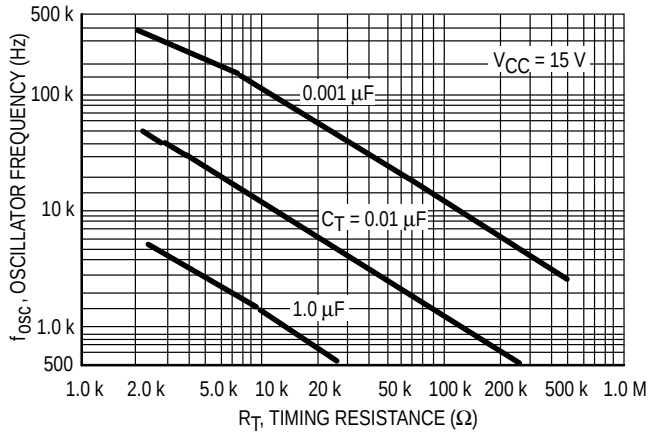


Figure 4. Open Loop Voltage Gain and Phase versus Frequency

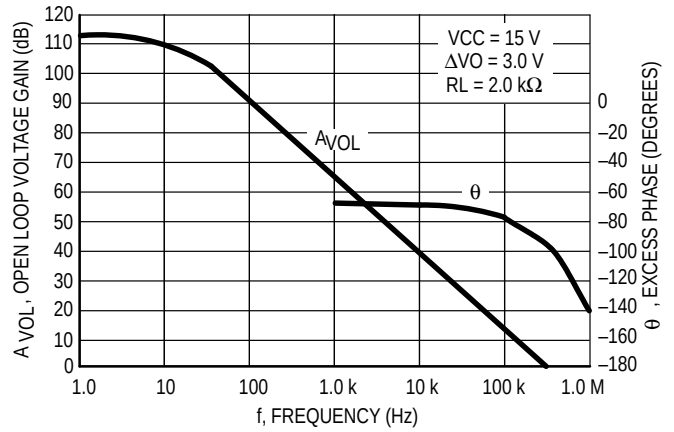


Figure 5. Percent Deadtime versus Oscillator Frequency

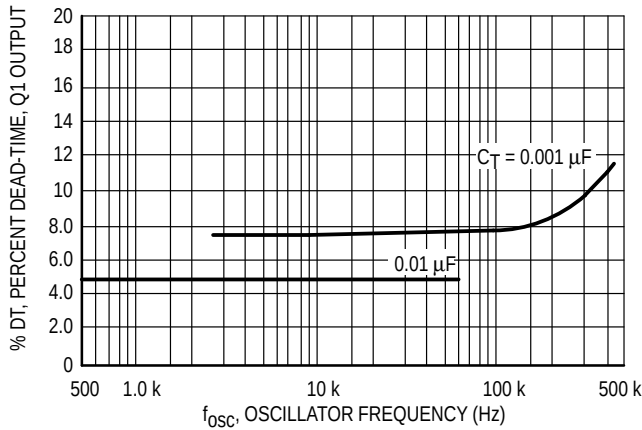


Figure 6. Percent Duty Cycle versus Dead-Time Control Voltage

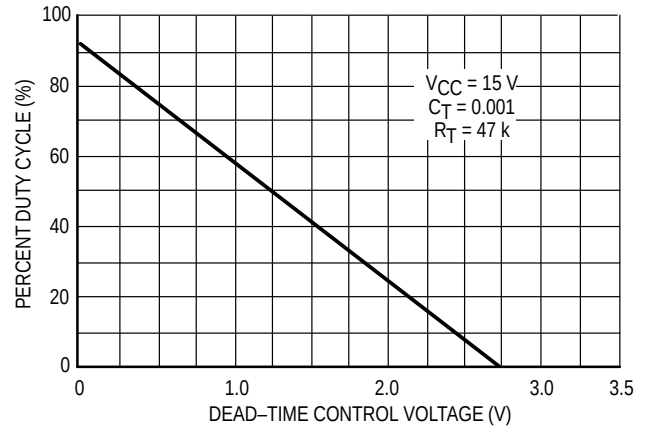


Figure 7. Emitter-Follower Configuration Output Saturation Voltage versus Emitter Current

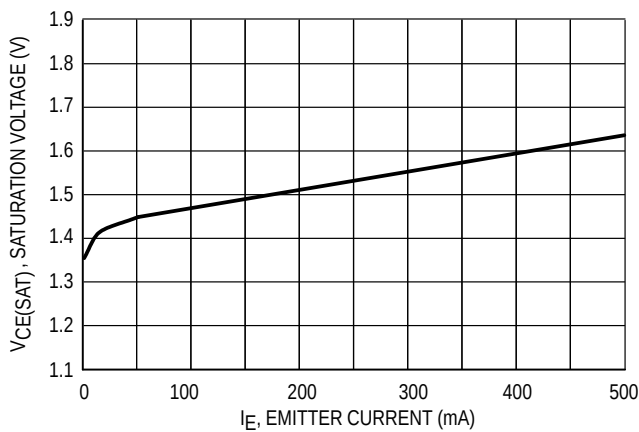


Figure 8. Common-Emitter Configuration Output Saturation Voltage versus Collector Current

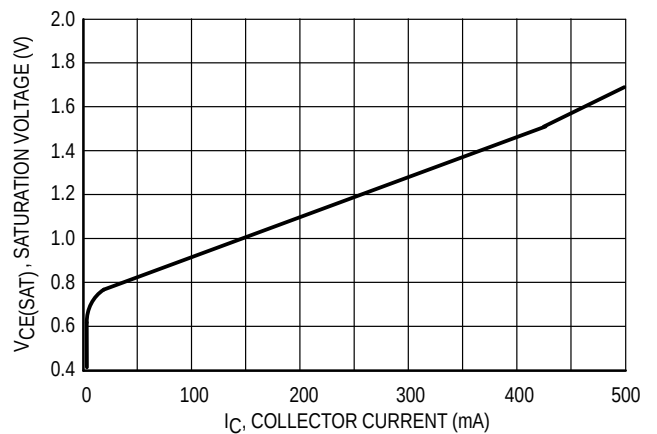


Figure 9. Standby Supply Current versus Supply Voltage

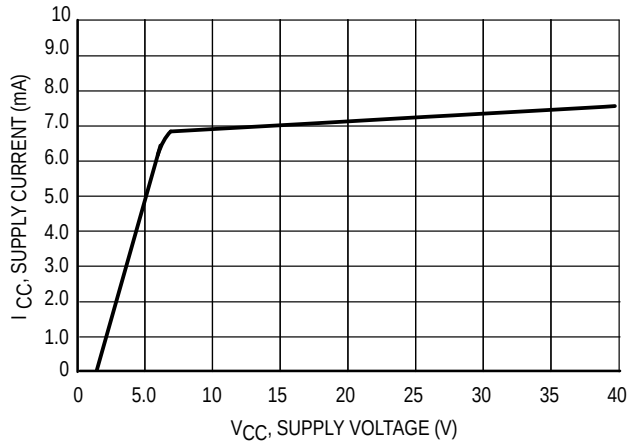


Figure 10. Undervoltage Lockout Thresholds versus Reference Load Current

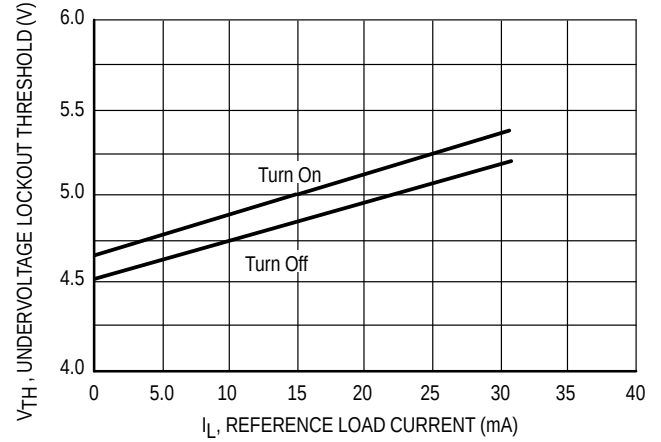


Figure 11. Error Amplifier Characteristics

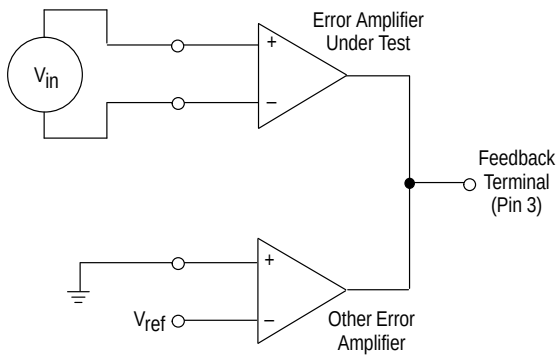


Figure 12. Deadtime and Feedback Control

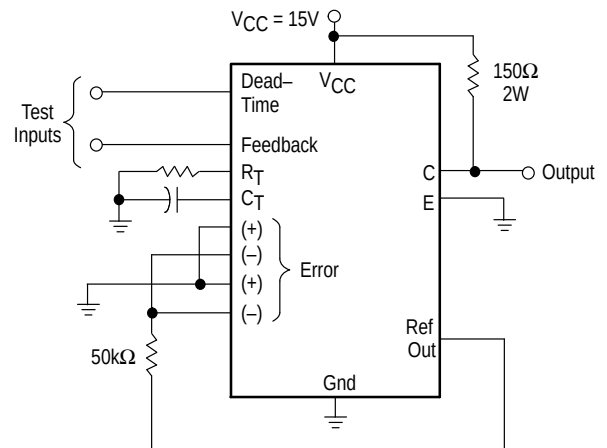


Figure 13. Common-Emitter Configuration and Waveform

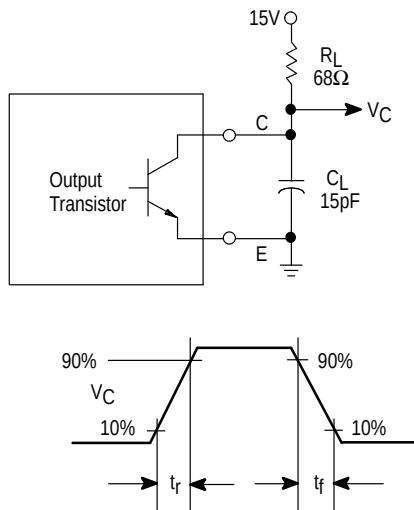


Figure 14. Emitter-Follower Configuration and Waveform

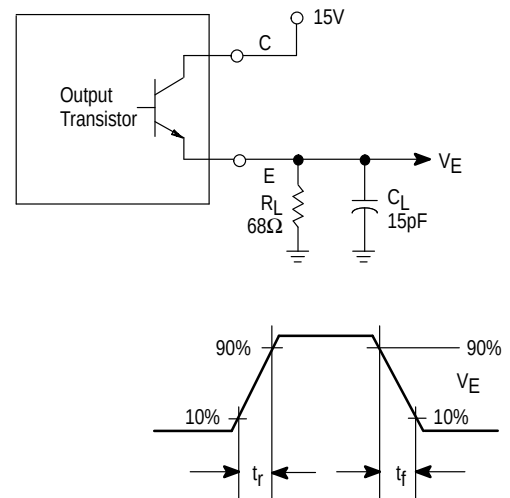


Figure 15. Error Amplifier Sensing Techniques

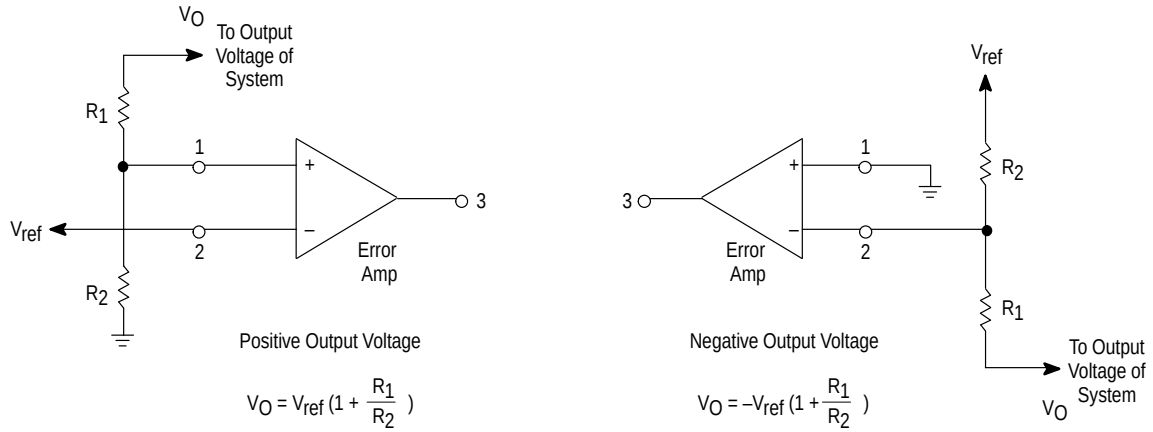


Figure 16. Deadtime Control Circuit

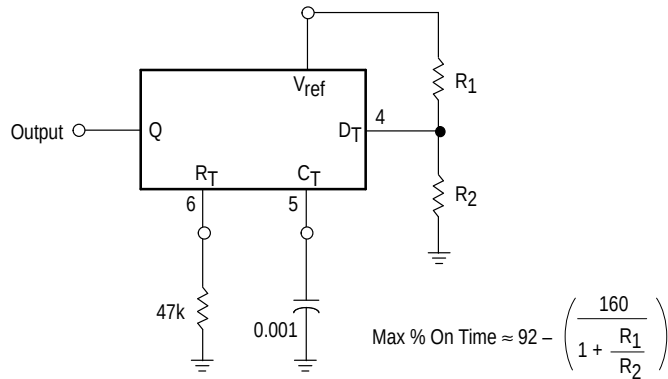


Figure 17. Soft-Start Circuit

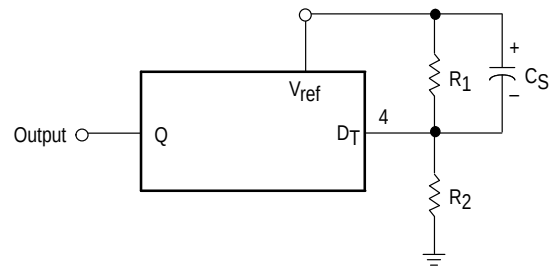
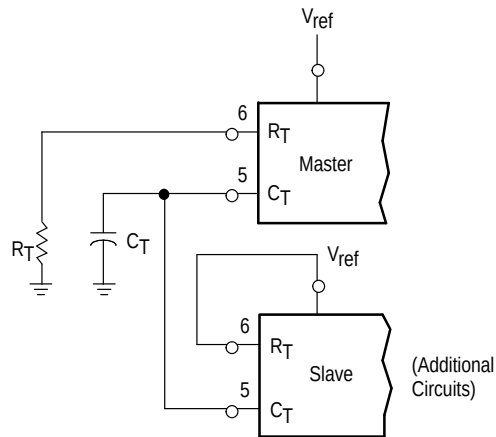
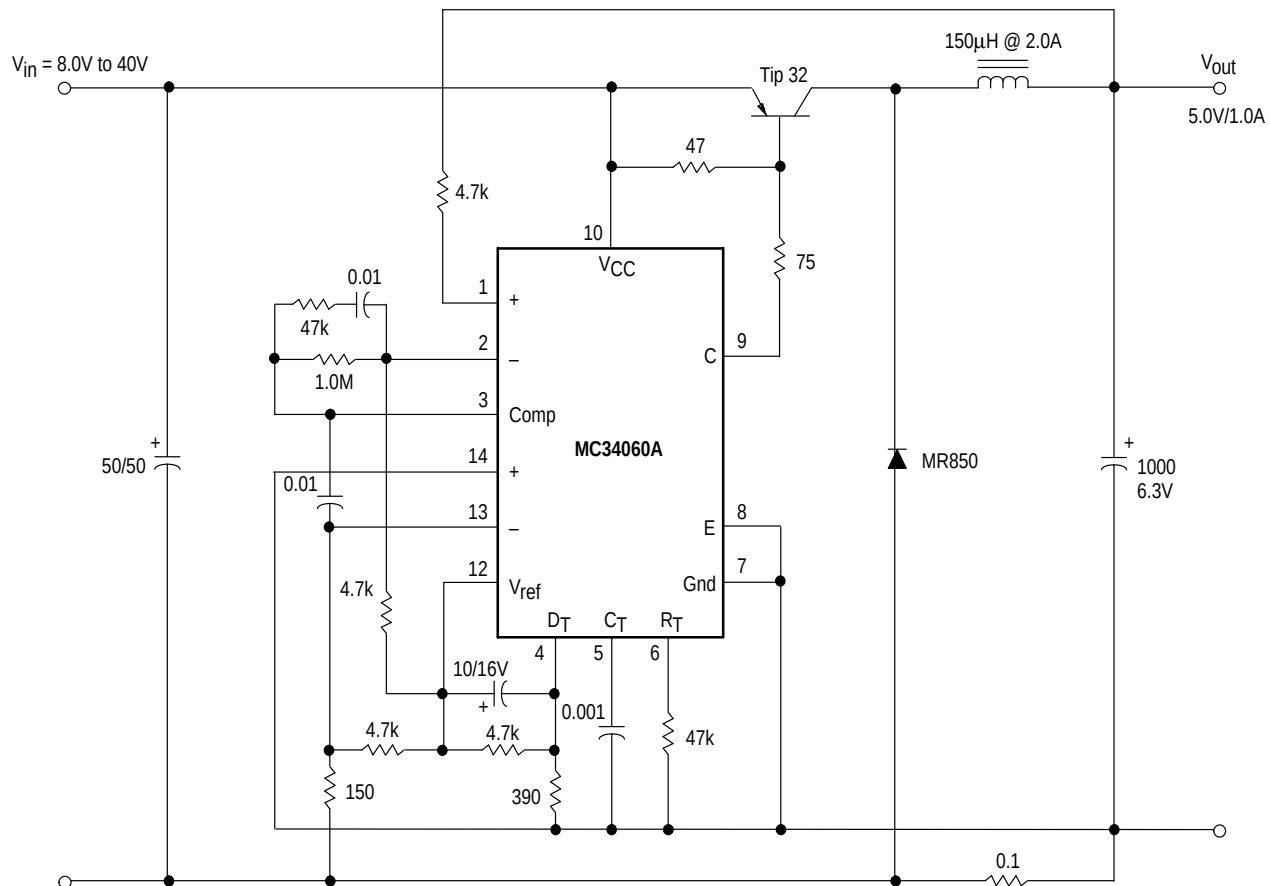


Figure 18. Slaving Two or More Control Circuits



MC34060A MC33060A

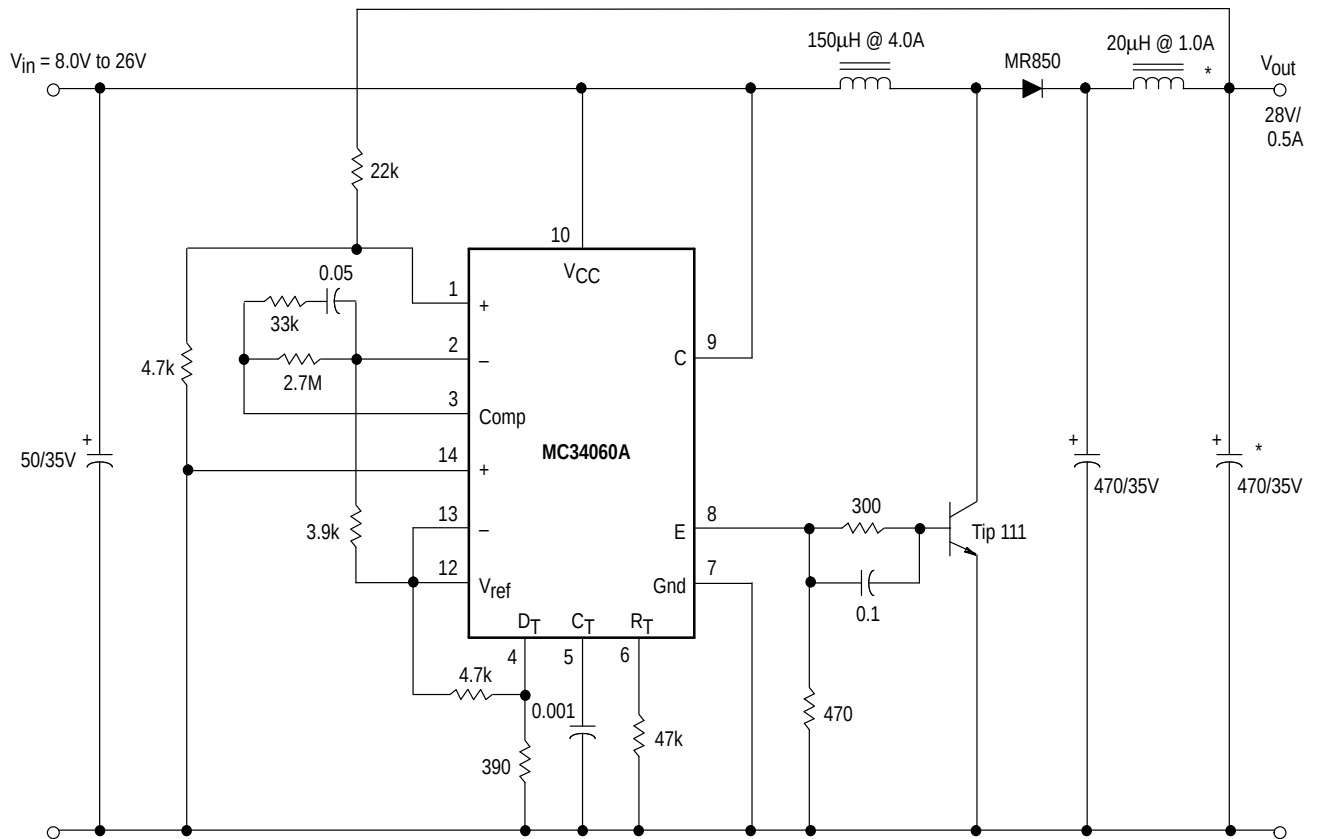
Figure 19. Step-Down Converter with Soft-Start and Output Current Limiting



Test	Conditions	Results
Line Regulation	$V_{in} = 8.0 \text{ V to } 40 \text{ V}$, $I_O = 1.0 \text{ A}$	25 mV 0.5%
Load Regulation	$V_{in} = 12 \text{ V}$, $I_O = 1.0 \text{ mA to } 1.0 \text{ A}$	3.0 mV 0.06%
Output Ripple	$V_{in} = 12 \text{ V}$, $I_O = 1.0 \text{ A}$	75 mV p-p P.A.R.D.
Short Circuit Current	$V_{in} = 12 \text{ V}$, $R_L = 0.1 \Omega$	1.6 A
Efficiency	$V_{in} = 12 \text{ V}$, $I_O = 1.0 \text{ A}$	73%

MC34060A MC33060A

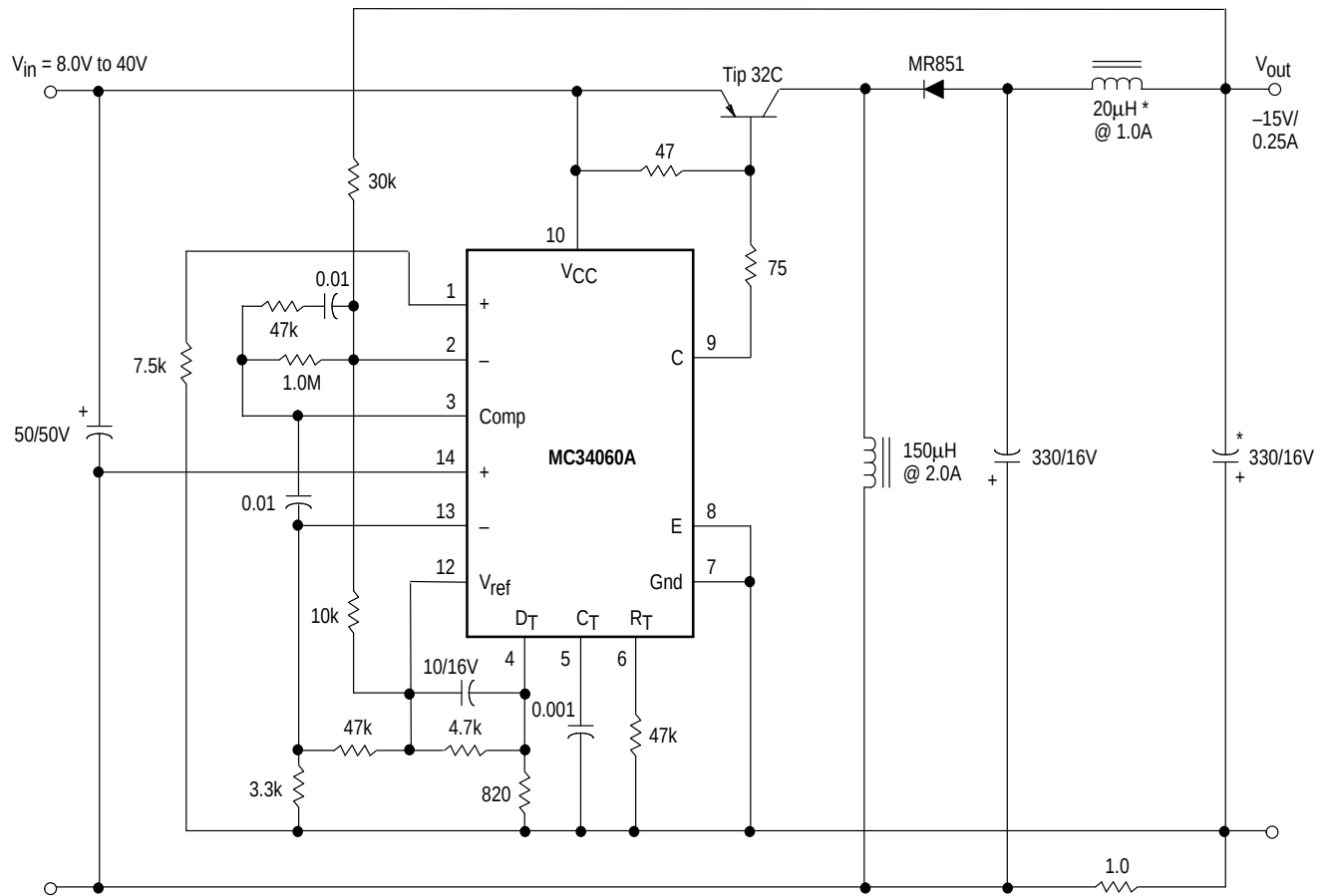
Figure 20. Step-Up Converter



Test	Conditions	Results
Line Regulation	$V_{in} = 8.0 \text{ V to } 26 \text{ V}$, $I_O = 0.5 \text{ A}$	40 mV 0.14%
Load Regulation	$V_{in} = 12 \text{ V}$, $I_O = 1.0 \text{ mA to } 0.5 \text{ A}$	5.0 mV 0.18%
Output Ripple	$V_{in} = 12 \text{ V}$, $I_O = 0.5 \text{ A}$	24 mV p-p P.A.R.D.
Efficiency	$V_{in} = 12 \text{ V}$, $I_O = 0.5 \text{ A}$	75%

* Optional circuit to minimize output ripple

Figure 21. Step-Up/Down Voltage Inverting Converter with Soft-Start and Current Limiting



Test	Conditions	Results
Line Regulation	$V_{in} = 8.0 \text{ V to } 40 \text{ V}, I_O = 250 \text{ mA}$	52 mV 0.35%
Load Regulation	$V_{in} = 12 \text{ V}, I_O = 1.0 \text{ to } 250 \text{ mA}$	47 mV 0.32%
Output Ripple	$V_{in} = 12 \text{ V}, I_O = 250 \text{ mA}$	10 mV p-p P.A.R.D.
Short Circuit Current	$V_{in} = 12 \text{ V}, R_L = 0.1 \Omega$	330 mA
Efficiency	$V_{in} = 12 \text{ V}, I_O = 250 \text{ mA}$	86%

* Optional circuit to minimize output ripple

Figure 22-38 is a detailed circuit diagram of a 50 W Off-Line Flyback Converter with Soft-Start and Primary Power Limiting. The circuit is centered around an MC34060A integrated circuit, which is configured as a voltage regulator. The input to the MC34060A is connected to a transformer's secondary winding (L1) and a 180/200V capacitor. The output of the MC34060A is connected to a transformer's secondary winding (L2) and a 5.0k resistor. The circuit includes a feedback network consisting of a 2.2M resistor, a 33k resistor, a 0.01 capacitor, a 6.8k resistor, a 7.5k resistor, an 8.2k resistor, a 1.5k resistor, an 11k resistor, a 27k resistor, a 0.001 capacitor, and a 0.0047 capacitor. The output of the feedback network is connected to the MC34060A's feedback pin (pin 16). The circuit also includes a 150 Ohm cold lead and a 1.0A current source. The transformer has three secondary windings (L1, L2, L3) and three primary windings (T1, T2, T3). The primary windings are connected to a 115 Vac source. The secondary windings are connected to a bridge rectifier (1N4003, 1N4001, 1N4742) and a filter capacitor (3200 Vac). The output of the rectifier is connected to a 180/200V capacitor. The circuit includes an MC34060A regulator, a feedback network (2.2M, 33k, 0.01, 6.8k, 7.5k, 8.2k, 1.5k, 11k, 27k, 0.001, 0.0047), and a feedback network (2.2M, 33k, 0.01, 6.8k, 7.5k, 8.2k, 1.5k, 11k, 27k, 0.001, 0.0047). The output is connected to a 5.0k resistor and a 25k resistor. The circuit also includes a 150 Ohm cold lead and a 1.0A current source.

Figure 22-38 is a detailed circuit diagram of a 50 W Off-Line Flyback Converter with Soft-Start and Primary Power Limiting. The circuit is centered around an MC34060A integrated circuit, which is configured as a voltage regulator. The input to the MC34060A is connected to a transformer's secondary winding (L1) and a 180/200V capacitor. The output of the MC34060A is connected to a transformer's secondary winding (L2) and a 5.0k resistor. The circuit includes a feedback network consisting of a 2.2M resistor, a 33k resistor, a 0.01 capacitor, a 6.8k resistor, a 7.5k resistor, an 8.2k resistor, a 1.5k resistor, an 11k resistor, a 27k resistor, a 0.001 capacitor, and a 0.0047 capacitor. The output of the feedback network is connected to the MC34060A's feedback pin (pin 16). The circuit also includes a 150 Ohm cold lead and a 1.0A current source. The transformer has three secondary windings (L1, L2, L3) and three primary windings (T1, T2, T3). The primary windings are connected to a 115 Vac source. The secondary windings are connected to a bridge rectifier (1N4003, 1N4001, 1N4742) and a filter capacitor (3200 Vac). The output of the rectifier is connected to a 180/200V capacitor. The circuit includes an MC34060A regulator, a feedback network (2.2M, 33k, 0.01, 6.8k, 7.5k, 8.2k, 1.5k, 11k, 27k, 0.001, 0.0047), and a feedback network (2.2M, 33k, 0.01, 6.8k, 7.5k, 8.2k, 1.5k, 11k, 27k, 0.001, 0.0047). The output is connected to a 5.0k resistor and a 25k resistor. The circuit also includes a 150 Ohm cold lead and a 1.0A current source.

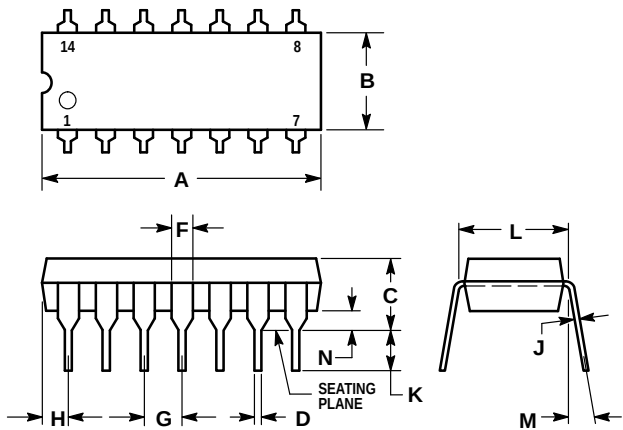
T1 – Coilcraft W2961
T2 – Core: Coilcraft 11-464-16,
0.025" gap in each leg.
Bobbin: Coilcraft 37-573
Windings:
Primary, 2 each, 75 turns #25
Feedback: 15 turns #26 Awg
Secondary, 5.0 V, 6 turns @ 33
Secondary, 2 each, 14 turns #30
L1 – Coilcraft Z7156, 15 μ H @ 50
L2, L3 – Coilcraft Z7157, 25 μ H @ 50

Test	Conditions	Results
Line Regulation 5.0 V	$V_{in} = 95 \text{ Vac}$ to 135 Vac, $I_O = 3.0 \text{ A}$	20 mV 0.40%
Line Regulation $\pm 12 \text{ V}$	$V_{in} = 95 \text{ Vac}$ to 135 Vac, $I_O = \pm 0.75 \text{ A}$	52 mV 0.26%
Load Regulation 5.0 V	$V_{in} = 115 \text{ Vac}$, $I_O = 1.0 \text{ A}$ to 4.0 A	476 mV 9.5%
Load Regulation $\pm 12 \text{ V}$	$V_{in} = 115 \text{ Vac}$, $I_O = \pm 0.4 \text{ A}$ to $\pm 0.9 \text{ A}$	300 mV 2.5%
Output Ripple 5.0 V	$V_{in} = 115 \text{ Vac}$, $I_O = 3.0 \text{ A}$	45 mV p-p P.A.R.D.
Output Ripple $\pm 12 \text{ V}$	$V_{in} = 115 \text{ Vac}$, $I_O = \pm 0.75 \text{ A}$	75 mV p-p P.A.R.D.
Efficiency	$V_{in} = 115 \text{ Vac}$, $I_O 5.0 \text{ V} = 3.0 \text{ A}$ $I_O \pm 12 \text{ V} = \pm 0.75 \text{ A}$	74%

MC34060A MC33060A

OUTLINE DIMENSIONS

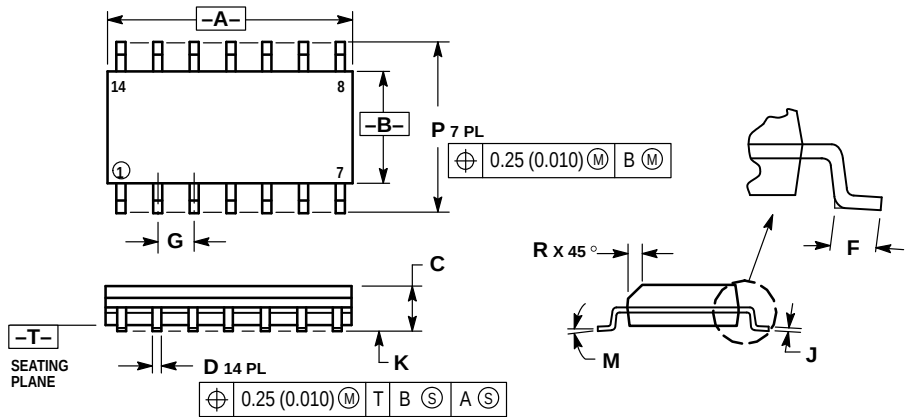
P SUFFIX
PLASTIC PACKAGE
CASE 646-06
ISSUE L



- NOTES:
1. LEADS WITHIN 0.13 (0.005) RADIUS OF TRUE POSITION AT SEATING PLANE AT MAXIMUM MATERIAL CONDITION.
 2. DIMENSION L TO CENTER OF LEADS WHEN FORMED PARALLEL.
 3. DIMENSION B DOES NOT INCLUDE MOLD FLASH.
 4. ROUNDED CORNERS OPTIONAL.

DIM	INCHES		MILLIMETERS	
	MIN	MAX	MIN	MAX
A	0.715	0.770	18.16	19.56
B	0.240	0.260	6.10	6.60
C	0.145	0.185	3.69	4.69
D	0.015	0.021	0.38	0.53
F	0.040	0.070	1.02	1.78
G	0.100 BSC		2.54 BSC	
H	0.052	0.095	1.32	2.41
J	0.008	0.015	0.20	0.38
K	0.115	0.135	2.92	3.43
L	0.300 BSC		7.62 BSC	
M	0°	10°	0°	10°
N	0.015	0.039	0.39	1.01

D SUFFIX
PLASTIC PACKAGE
CASE 751A-03
(SO-14)
ISSUE F



- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: MILLIMETER.
 3. DIMENSIONS A AND B DO NOT INCLUDE MOLD PROTRUSION.
 4. MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.
 5. DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.127 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	8.55	8.75	0.337	0.344
B	3.80	4.00	0.150	0.157
C	1.35	1.75	0.054	0.068
D	0.35	0.49	0.014	0.019
F	0.40	1.25	0.016	0.049
G	1.27 BSC		0.050 BSC	
J	0.19	0.25	0.008	0.009
K	0.10	0.25	0.004	0.009
M	0°	7°	0°	7°
P	5.80	6.20	0.228	0.244
R	0.25	0.50	0.010	0.019

MC34060A MC33060A
NOTES

MC34060A MC33060A
NOTES

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